

## COPPER TUBE CRIMPING LUGS ANGLED 90° TYPE A-L for copper conductors







#### **Description:**

- A-L series lugs angled 90° are manufactured from electrolytic copper tube Cu-OF CW008A conform to UNI EN 13600:2003. The dimensions of the tube are designed to obtain the most efficient electrical conductivity and mechanical strength to resist vibration and pull out.
- Cembre lugs are annealed to guarantee optimum ductility which is an absolute necessity for connectors which will have to withstand the severe deformation arising when compressed and any bending of the palm during installation.
- In applications subject to vibration, terminals still have to perform a reliable connection, annealing plays a vital role in avoiding cracking or breaks between the barrel and palm.
- The presence of an inspection hole facilitates full insertion of the conductor, whilst the barrel length has been designed to allow easy and accurate positioning of the dies during the crimping operation.
- Lugs are electrolytically tin plated with a minimum thickness of 3µm to avoid oxidation. A-M series lugs form an important part of Cembre crimping systems for power carrying conductors.

#### Each connector is marked as follows:

- Cembre trade mark and reference number.
- Nature and size of conductor (mm<sup>2</sup>).
- Ø stud (mm).

#### **Markings:**



- Conform to products norm IEC 61238-1
- BT Directive 2006/95/CE



- According to UL 486A standard (file E125401)

#### Cembre SpA

Via Serenissima, 9 - 25135 Brescia (Italy)
Tel.: +39 030 36921 - Fax: +39 030 3365766
Web: www.cembre.com - Email: info@cembre.com

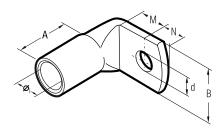
Prepared by: Marketing dept.

Date: 20/09/2011



# COPPER TUBE CRIMPING LUGS ANGLED 90° TYPE A-L for copper conductors

### **Sections and Dimensions:**



Cond. Size sqmm	Ø Stud	Dof	Dimensions mm Ref.						
low stranded   flexible	mm	Hel.	Øi	В	М	N	Α	d	Box/Bag
6	6	A 1-L 6	3,6	11,0	7,0	6,0	9,5	6,4	2.000/100
10	5	A 2-L 5	4,6	10,0	6,5	6,0	10,5	5,3	1.500/100
	6	A 2-L 6	4,6	11,0	7,0	6,0	10,5	6,4	1.500/100
	8	A 2-L 8	4,6	15,0	9,0	8,0	10,5	8,4	500/100
16	5	A 3-L 5	5,8	11,5	6,5	6,0	12,0	5,3	1.000/100
	6	A 3-L 6	5,8	11,5	7,0	6,0	12,0	6,4	1.000/100
	8	A 3-L 8	5,8	15,0	9,0	8,0	12,0	8,4	1.000/100
	10	A 3-L 10	5,8	18,0	11,0	10,0	12,0	10,5	500/100
25	6	A 5-L 6	7,0	14,0	7,0	6,0	13,0	6,4	500/100
	8	A 5-L 8	7,0	15,0	9,0	8,0	13,0	8,4	500/100
	10	A 5-L 10	7,0	18,0	11,0	10,0	13,0	10,5	500/100
35 35	_6	A 7-L 6	8,9	17,0	7,0	6,0	15,5	6,4	500/100
	8	A 7-L 8	8,9	17,0	9,0	8,0	15,5	8,4	300/100
	10	A 7-L 10	8,9	19,0	11,0	10,0	15,5	10,5	400/100
	12	A 7-L 12	8,9	21,0	14,0	12,0	15,5	13,2	300/100
50 35 50	6	A 10-L 6	10,0	19,0	8,0	7,0	18,5	6,4	300/100
	8	A 10-L 8	10,0	19,0	9,0	8,0	18,5	8,4	300/100
	10	A 10-L 10	10,0	20,0	11,0	10,0	18,5	10,5	200/50
	12	A 10-L 12	10,0	21,0	14,0	12,0	18,5	13,2	200/50
70 <sup>50</sup>	_8	A 14-L 8	11,3	21,0	9,0	8,0	20,0	8,4	200/100
	10	A 14-L 10	11,3	21,0	11,0	10,0	20,0	10,5	200/100
	12	A 14-L 12	11,3	22,0	14,0	12,0	20,0	13,2	150/50
	16	A 14-L 16	11,3	26,0	18,0	16,0	20,0	17,0	150/50
95 70 95	8	A 19-L 8	13,5	25,0	9,0	8,0	24,5	8,4	100/25
	10	A 19-L 10	13,5	25,0	11,0	10,0	24,5	10,5	100/25
	12	A 19-L 12	13,5	25,0	14,0	12,0	24,5	13,2	100/25
120 <sup>95</sup> 120	10	A 24-L 10	15,2	28,5	11,0	10,0	25,5	10,5	50/25
	12	A 24-L 12	15,2	28,5	14,1	12,0	25,5	13,2	50/25
150 150 150	10	A 30-L 10	16,7	31,5	13,0	11,0	28,5	10,5	50/25
	12	A 30-L 12	16,7	31,5	16,0	14,0	28,5	13,2	50/25
185 185	10	A 37-L 10	19,2	31,5	13,0	11,0	31,5	10,5	50/25
	12	A 37-L 12	19,2	31,5	16,0	14,0	31,5	13,2	50/25
240 185 240	12	A 48-L 12	21,1	39,0	16,0	14,0	33,0	13,2	30/15
300 <sup>240</sup> 300	12	A 60-L 12	23,7	39,0	20,0	14,0	42,0	13,2	20/10

<sup>\*</sup>Actual conductor section may require a larger lug eg for 120 mm² size use A30-... lug.

## Cembre SpA

Via Serenissima, 9 - 25135 Brescia (Italy) Tel.: +39 030 36921 - Fax: +39 030 3365766 Web: www.cembre.com - Email: info@cembre.com

Prepared by: Marketing dept.

Date: 20/09/2011